

6

5

4

3

2

1

A

B

C

D

E

F

G

H

Sheet 1/2

Grind flat $\sqrt{4}$

Grind flat $\sqrt{4}$

Grind flat $\sqrt{4}$

Grind flat $\sqrt{4}$

Grind flat $\sqrt{4}$

Grind flat $\sqrt{4}$

!! do NOT weld on outside surface / edge !!

!! do NOT weld on inside edge !!

only here!

!! do NOT weld on outside surface / edge !!

!! do NOT weld on outside surface / edge !!

!! do NOT weld on outside surface / edge !!

03

02

04

05

01

2

3

9

10

1

4

8

6

7

9

5

6

11	2	-	Circ Bin 140-240L - Hatch bracket	S235JR	-	11.12	00
10	2	-	Circ Bin 140-240L - Casing spacer	Refer to order	-	11.11	01
9	2	-	Circ Bin 140-240L - Foundation strip 140L	Refer to order	-	11.09	00
8	2	-	Circ Bin 140-240L - Lock mounting plate	Refer to order	-	11.08	01
7	1	-	Circ Bin 140-240L - Lock profile	S235JR	-	11.07	03
6	2	-	Circ Bin 140-240L - Casing panel profile	(refer to order)	-	11.06	00
5	1	-	Circ Bin 140-240L - High profile 140L	Refer to order	-	11.05	00
4	1	-	Circ Bin 140-240L - Casing rear profile 140L	(refer to order)	-	11.04	00
3	1	-	Circ Bin 140-240L - Casing hinge	Refer to order	-	11.03	01
2	1	-	Circ Bin 140-240L - Casing right side 140L	(refer to order)	-	11.02	01
1	1	-	Circ Bin 140-240L - Casing left side 140L	(refer to order)	-	11.01	01

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
Material:				Finishing:		Coating:	
Refer to order							

05	Changed position Weld	24-8-2021	BWI
04	Changed size hole lock profile	5-3-2021	BWI
03	Removed Casing profile front	13-7-2020	CST
02	Changed lock mounting plate	18-5-2020	RBA
01	Revised part and weld	31-10-2019	SHA
Rev.	Description	Date	Name

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concept: 18-04-2018 by: FWI drawn : FS Withagen

definite : 05-03-2021 by: BWI date : 18-4-2018

expired : - by: - project: P19-403

specific norm: - units: mm scale: 1:10

Circ Bin 140-240L - Casing weldment 140L

Gen. tolerances according to NEN 2768-1; (for linear measurements in mm) unless stated otherwise:

0.5 - 6	±0.3	120 - 400	±1.2
6 - 30	±0.5	400 - 1000	±2
30 - 120	±0.8	1000 - 2000	±3
		2000 - 4000	±4

(for shortest side of angular measurements in mm) unless stated otherwise:

0 - 10 ±1.3°	50 - 120 ±0.3°	>400 ±0.1°
10 - 50 ±1.0°	120 - 400 ±0.15°	

weight: 65.98kg

product no. S020-310-

dwg.no. 11.00

rev. -05

art.no.: -

A3

P1: PO-ALGEMEEN PO-ProjectenAA- Inactieve projectenP19-403 Circ Bin 140-240L (Leiden)M4 - Uitvoeringsfase1 Technische Tekeningen11.00-05 Circ Bin 140-240L - Casing weldment 140L

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